

Input: 4-20 mADC

Output: One 8 Amp DPDT Relay or Two 8 Amp SPDT Relays

- 4-20 mA Input with Loop Supply
- Field Adjustable Setpoints
- Plug-In Design for Fast Installation
- Input LoopTracker® and Alarm Status LEDs
- Alarm Test Button

Applications

- Process Limit Backup Alarm
- Tank Level Alarm
- Process Signal Over, Under, Out-of-Range Alarm

4-20 mA Input

Factory configured 4-20 mADC, sourcing

Input Impedance and Burden

Current: 50 Ω typical
Voltage burden: 1.25 VDC at 20 mA current input

Isolation and Input Protection

750 VAC_p or 750 VDC common mode protection
Input isolated from power supply

Input Loop Power Supply

18 VDC unregulated, 25 mADC, <1.5 V_{p-p} ripple

LoopTracker

Variable brightness LED indicates input loop level and status

API 1005 G Relay Output

Two SPDT form C contact sets operating in unison as one DPDT contact set

One setpoint, 12 turn potentiometer, 0-100% of span

Factory configured alarm type

Normal acting alarm

Standard: HI alarm

Optional: LO alarm

API 1025 G Relay Output

Two independent SPDT form C contact sets

Two setpoints, two 12 turn potentiometers, 0-100% of span

Normal acting alarms

Standard: HI/LO alarm

Options: LO/LO, HI/LO, HI/LO, HI/LO/LO/LO

Internal jumpers for HI/LO, LO/LO, HI/LO, LO/LO

Relay Contact Rating

8 A @ 240 VAC resistive load or 30 VDC resistive load

5 A @ 240 VAC inductive load (cos φ = 0.4)

3.5 A @ 30 VDC inductive load (L/R = 7ms)

See graph on other side for relay load ratings

Caution: Do not exceed socket voltage rating

Use an RC snubber for inductive loads

Deadband

Alarm trip/reset window is symmetrical about the setpoint

API 1005 G 1.0 to 100% of span, 12 turn potentiometer.

API 1025 G Fixed at 1% of span, standard

API 1025 G A Adjustable deadbands, 1.0 to 100% of span, 1 turn potentiometer for each setpoint

Output Test Button

Toggles relay(s) to opposite state when pressed

Response Time

70 milliseconds typical

Ambient Temperature Range and Stability

-10°C to +60°C operating ambient

Better than ±0.02% of span per °C stability, calculated, not tested

Housing and Sockets

IP 40, requires installation in panel or enclosure

API 011 or API 011 FS socket

Socket mounts to 35 mm DIN rail or can be surface mounted

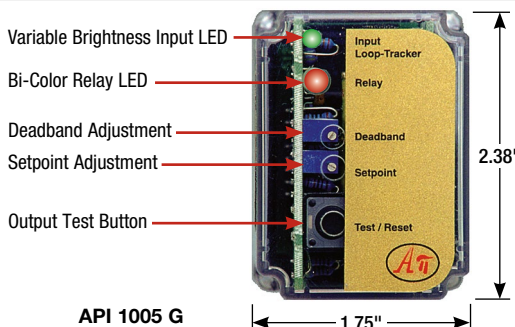
Power

Standard: 115 VAC ±10%, 50/60 Hz, 2.5 W max.

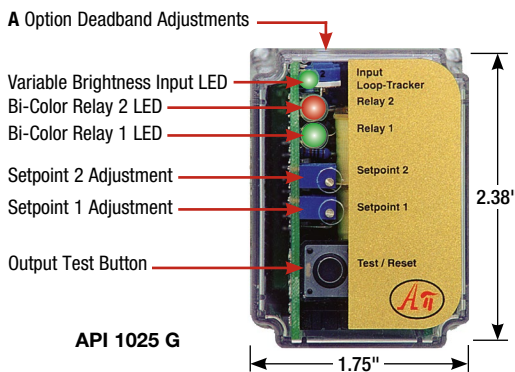
P option: 85-265 VAC 50/60 Hz, 60-300 VDC, 2.5 W typ.

A230 option: 230 VAC ±10%, 50/60 Hz, 2.5 W max.

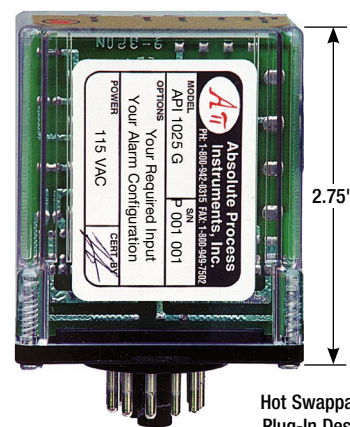
D option: 9-30 VDC, 2.5 W typical



API 1005 G



API 1025 G



Hot Swappable Plug-In Design



Description

The API 1005 G and API 1025 G are factory configured for a 4-20 mA current input and provides alarm contact outputs. The 4-20 mA input provides power to the input loop via a built-in 18 VDC loop power supply that can be used to power a loop-powered transmitter or other passive input device. Heavy duty relay contacts allow direct control of high capacity loads.

The API 1005 G provides a single setpoint adjustment and DPDT relay contacts. The normal acting alarm output can be factory configured for HI or LO operation. Top-accessible potentiometers are used to adjust the alarm setpoint and deadband.

The API 1025 G contains two independent setpoints with two SPDT relay contact outputs. The normal acting alarm output can be factory configured for HI/LO, HI/LO, LO/LO or LO/LO operation. Top-accessible potentiometers are used to adjust each alarm setpoint. Deadband is fixed at 1% of span. Adjustable deadbands are optional.

LoopTracker and Alarm Status LEDs

API exclusive features include a LoopTracker LED that varies in intensity with changes in the process input signal.

A red/green bi-color alarm status LED (two on the API 1025 G) visually indicate alarm status. These LEDs provide a quick visual picture of your process at all times.

Output Test

API's exclusive functional test button can be used to verify the alarm and system operation. Press the Test button to toggle the alarm relay(s) to the opposite state. The output test button greatly aids in saving time during initial startup and/or troubleshooting.

Model	Input	Standard Alarm Configuration	Power
API 1005 G	Factory ranged 4-20 mA	Single setpoint one DPDT relay HI alarm, normal acting	115 VAC
API 1005 G A230			230 VAC
API 1005 G P			85-265 VAC or 60-300 VDC
API 1005 G D			9-30 VDC
API 1025 G	Factory ranged 4-20 mA	2 setpoints, 2 SPDT relays HI/LO alarms, normal acting	115 VAC
API 1025 G A230			230 VAC
API 1025 G P			85-265 VAC or 60-300 VDC
API 1025 G D			9-30 VDC

Options—add to end of model number

L 1005 G with LO trip. Alarm trips on decreasing signal.

HH 1025 G with HI/LO trip. Alarms trip at their respective trip points on increasing signal.

LL 1025 G with LO/LO trip. Alarms trip at their respective trip points on decreasing signal.

LH 1025 G with LO/LO trip instead of HI/LO.

A 1025 G with adjustable deadbands

U Conformal coating for moisture resistance

Accessories—order as a separate line item

API 011 11-pin socket, DIN rail or surface mount

API 011 FS 11-pin finger safe socket, DIN rail or surface mount

API CLP1 Module hold-down spring for high vibration or mobile applications



API 011 FS
300 V Rating



API 011
300 V Rating



API CLP1

Precautions

WARNING! All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.

WARNING! Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

Précautions

ATTENTION! Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.

ATTENTION! Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.

API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See api-usa.com for latest product information. Consult factory for your specific requirements.

WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

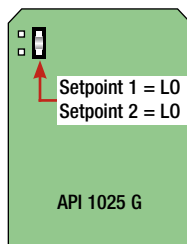
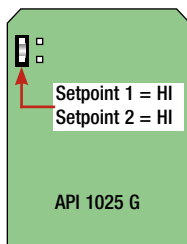
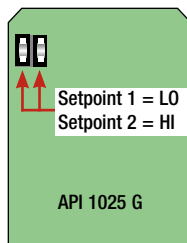
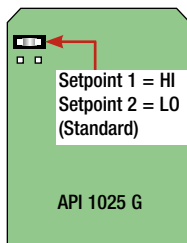


Alarm Configuration

API 1005 G relay operation is factory configured. The default configuration is HI alarm normal acting. See model/serial number label for optional relay configurations.

API 1025 G relay operation is factory configured, but internal jumpers can be used to modify the alarm type as follows.

1. Unplug the module from the socket.
2. Remove the 4 screws from the module bottom and remove the plastic case.
3. Unplug the circuit board with the test button from the base.
4. Note location of jumper block at top left of circuit board next to test button. See diagram at right.
5. Place jumpers as indicated for desired alarm operation. The standard HI/LO setting is with one jumper across the two top pins or with no jumper at all. Never place a jumper across the two bottom pins!
6. Replace board, cover, and screws.



API 1025 G Internal Alarm Configuration Jumpers

Socket and Mounting

Install module in a protective panel or enclosure. Allow space around module for air flow. Use API 011 or API 011 FS socket. See specifications for maximum allowable socket voltages. The socket clips to a standard 35 mm DIN rail or can be mounted to a flat surface.

Input

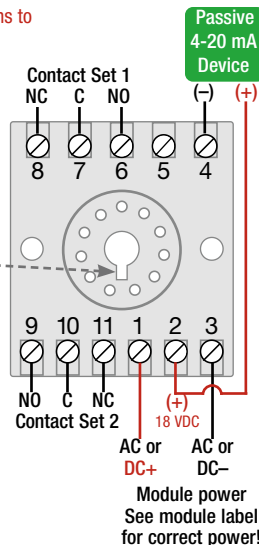
The 4-20 mA input is factory configured and calibrated (at 24°C ±1°C), and does not require adjustment. See the model/serial number label for input type, range, and options. See wiring diagram for connections. Polarity must be observed. The module provides 18 VDC unregulated power to the input loop.

*** Do not make connections to unused terminals!**

To maintain full isolation avoid combining power supplies in common with input, output, or unit power.

See api-usa.com/accessories for socket information and dimensions

NO = Normally Open
C = Common
NC = Normally Closed



Relay Output

See wiring diagram for connections. The module does not provide power to the relay contacts.

Inductive loads (motors, solenoids, contactors, etc.) will greatly shorten relay contact life unless an appropriate RC snubber is installed.

Module Power

Check model/serial number label for module operating voltage to make sure it matches available power.

When using DC power, polarity must be observed. The positive (+) must be wired to terminal 1 and negative (-) must be wired to terminal 3.

Setpoint

This multi-turn potentiometer (one for each setpoint on the API 1025 G) allows the operator to adjust the level at which the alarm is activated. This control is adjustable from 0 to 100% of the input range.

Deadband

The API 1005 G deadband potentiometer allows the alarm trip/reset window to be adjusted symmetrically about the setpoint from 1 to 100% of the span.

The deadband is fixed at 1% of span on the API 1025 G. The API 1025 G A with adjustable deadband option allows deadbands to be adjusted symmetrically about each setpoint from 1 to 100% of the span.

Deadband allows the operator to fine tune the point at which the alarm trips and resets. The deadband is typically used to prevent chattering of the relays or false trips when the process signal is unstable or changes rapidly.

Adjustments

To calibrate the alarm section, set the deadband control to the minimum (counterclockwise). The deadband will be 1.0% of input span in this case.

Set the signal source to a reference that represents the desired trip point.

Adjust the setpoint control to the point at which the relay changes state from a non-alarm to an alarm condition.

If a larger amount of deadband is desired turn the deadband potentiometer clockwise. The deadband is symmetrical about the setpoint; both transition points will change as deadband is increased.

Alternately set the setpoint and deadband until the desired trip/reset points are set.

Output Test Function

The functional test button toggles the alarm status independent of the input when depressed. It verifies the alarm and system operation. When released, the relays will return to their prior states. This can be used as a diagnostic aid during initial start-up or troubleshooting.

Operation

The green LoopTracker® input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.

If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions.

The bi-color alarm LED provides a visual indication of the alarm status. In all configurations, a green LED indicates a non-alarm condition and a red LED indicates an alarm condition.

NOTE: Although the API 1005 G has a pair of relays, these relays will energize and de-energize in unison.

The API 1025 G will accommodate independent relay operations.

High Alarm (Default, H, or HH)

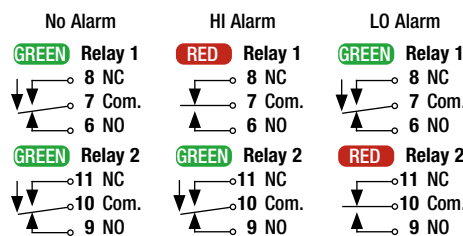
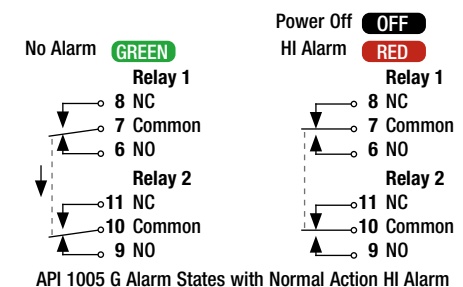
The alarm relay changes state when the input exceeds the deadband trip point. The relay resets when the input drops below the deadband reset point. For a high alarm, the trip point is above the reset point.

Low Alarm (L or LL)

The alarm relay changes state when the input goes below the deadband trip point. The relay resets when the input exceeds the deadband reset point. For a low alarm, the trip point is below the reset point.

Normal Acting Alarms

Normal acting alarms energize the relay coils in a non-alarm condition and de-energize them in an alarm condition. This will create an alarm condition if the module loses power.



API 1025 G Alarm States with Normal Action HI/LO Alarms

